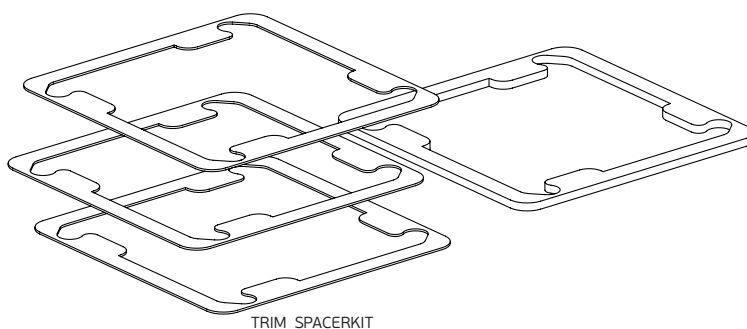
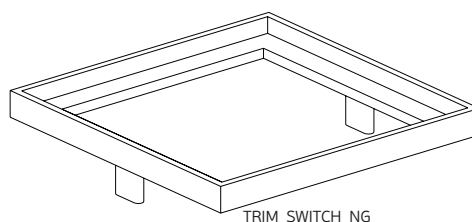
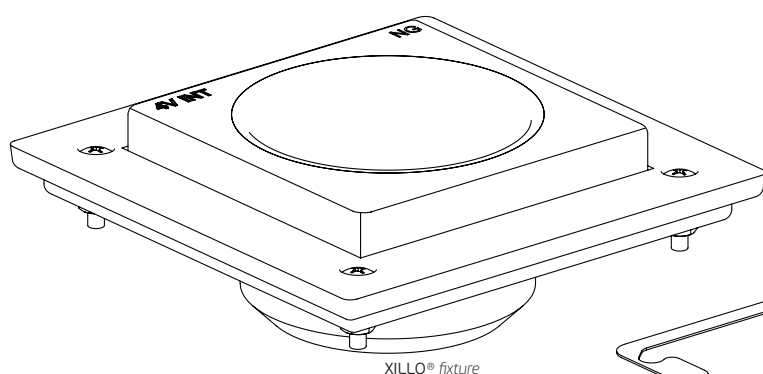


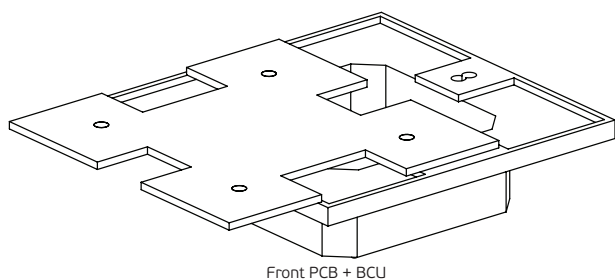


Order codes

- TRIM_INTINT124_NG
 - XILLO® fixture
 - TRIM_SWITCHIT_NG
 - TRIM_SPACERKIT
 - 1x TRIM_SPACER2
 - 3x TRIM_SPACER05



- INTINT4 (or 1 / 2)
 - BCU
 - front PCB 4F (or 1F / 2F)



- ADHESIVES
 - XILLO® fixture
 - INTINT_GLUEKIT

- worktime: 5min
- drying time: 15min
- number of uses: 5



- INTINT_GLUEPISTOL

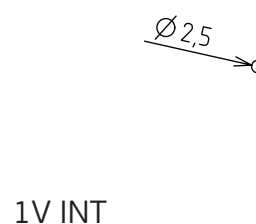
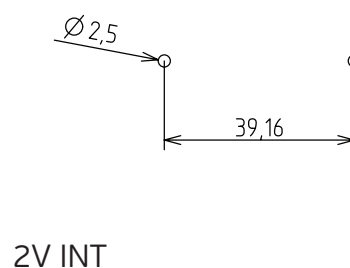
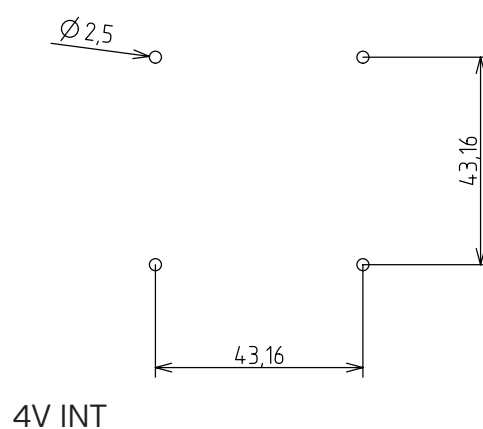
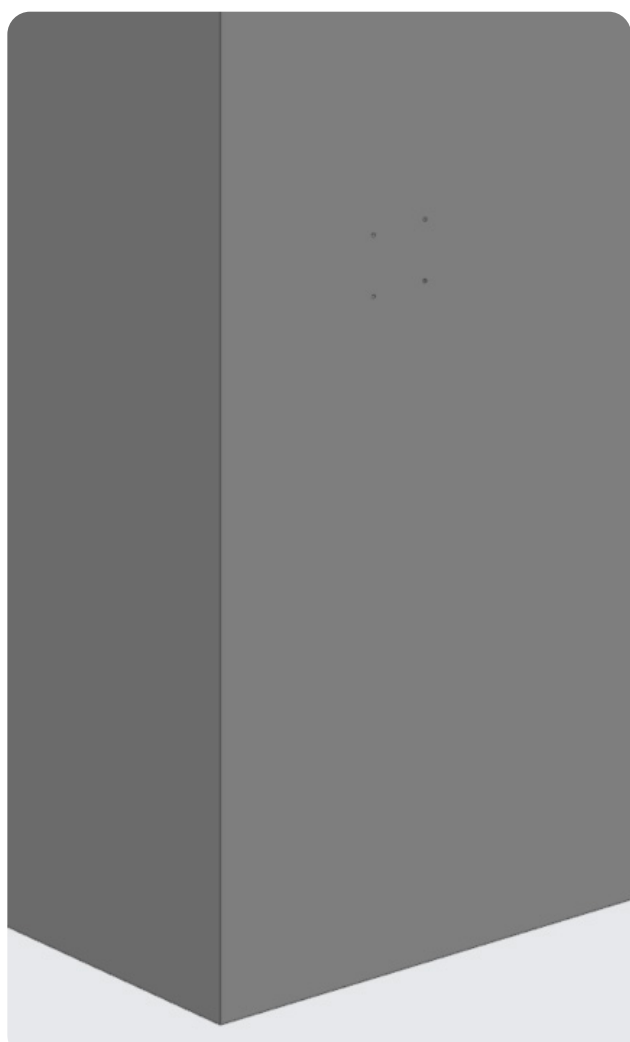


INSTALLATION

STEP 1: DRILLING OF THE DIFFERENT HOLES AT THE FRONT

*Drill the holes for the LED of the switch from the frontside towards the backside.
(for stone: normally done by waterjet)*

NOTE: the LED holes in stone can be filled with clear epoxy resin if so desired

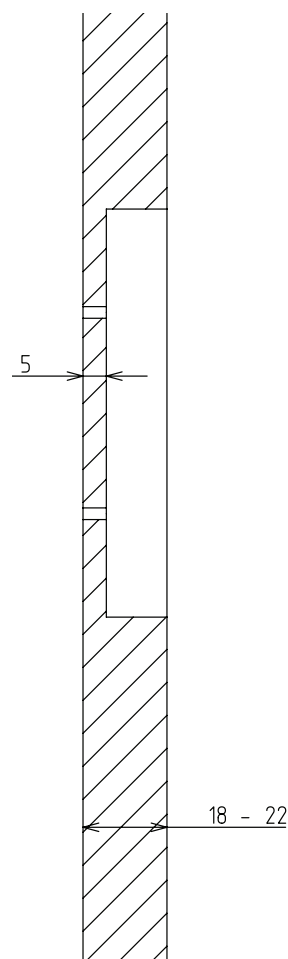
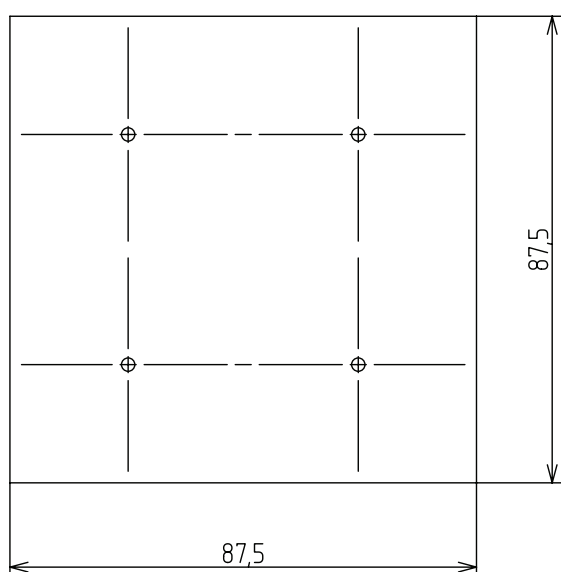
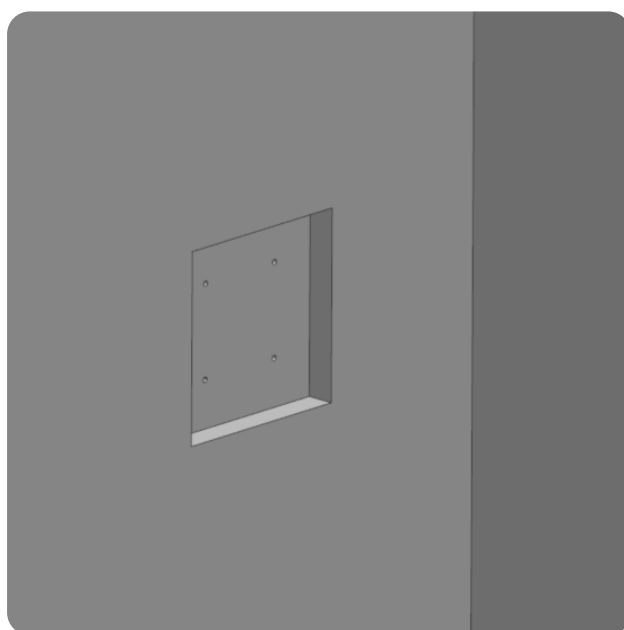


Drill/Waterjet the center of the opening at the desired operating height from the floor
(recommended 100cm)

INSTALLATION

STEP 2: CUTOUT AT THE BACK

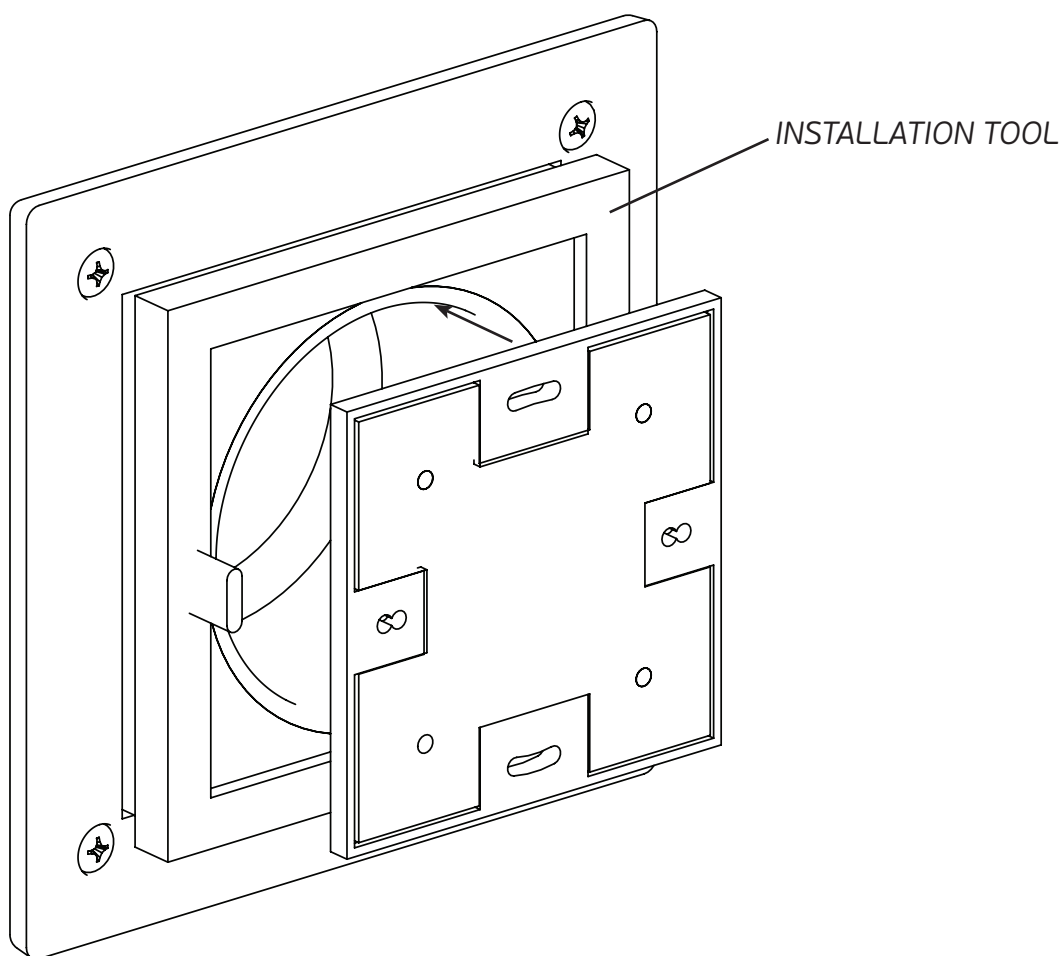
After the opening is made at the front you can now make a square hole of 87,5 mm x 87,5mm at the backside . Beware when making the square hole to leave precisely 5mm of material at the frontside. Center the square hole according to the center of the LED holes from step 1.



INSTALLATION

STEP 3.1: MOUNTING XILLO® FIXTURE (plate) TO WALL OR PANEL

1. Assemble the two parts of the Xillo® fixture (plate and insert)
2. Take the electronics (INTINT4 (or 1 / 2)) and install them on the XILLO® fixture. You can use the installation tool (TRIM_SWITCHIT_NG) to place it in the middle of the fixture. Remove the installation tool afterwards



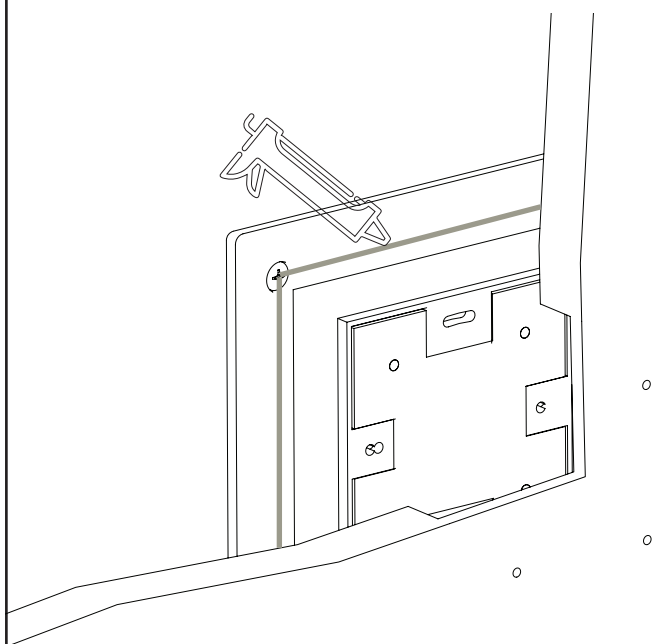
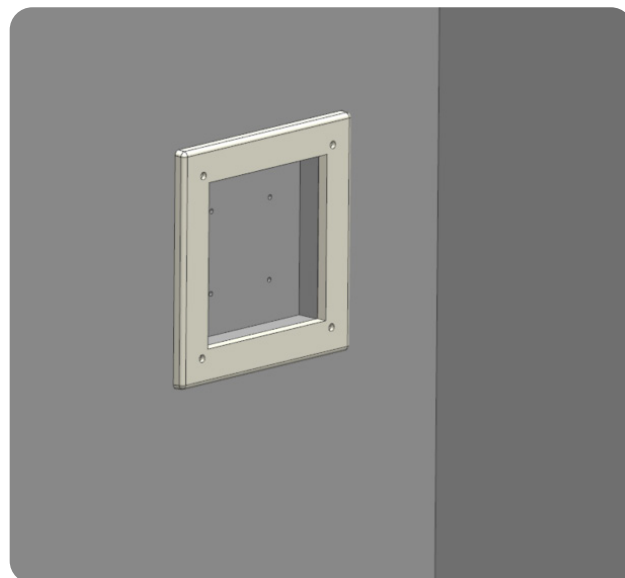
INSTALLATION

STEP 3.2: MOUNTING XILLO-FIXTURE (plate) TO WALL OR PANEL

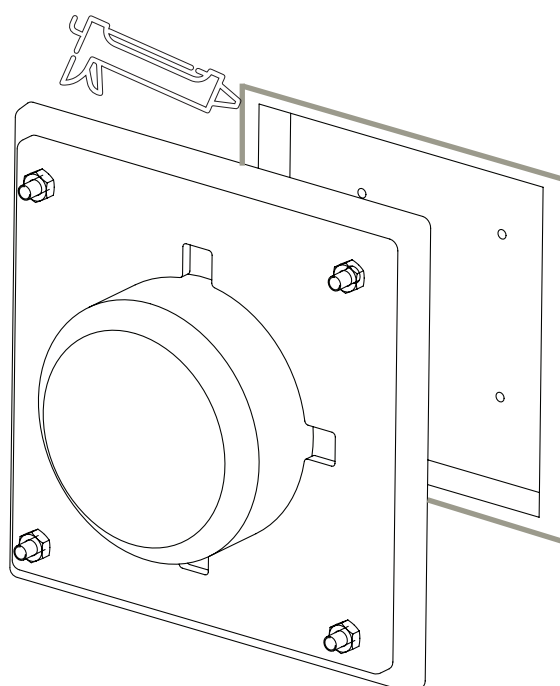
Glue the fixtures plate on the backside of the wall/panel with one of the suggested adhesives. Apply glue on the fixture or on the wall/panel. Beware to press/hold it according to instructions of the glue. Position the LED's perfectly.

(make sure it's mounted level).

NOTE: when glued on the wall/panel make sure that it is properly clamped during drying!



OR

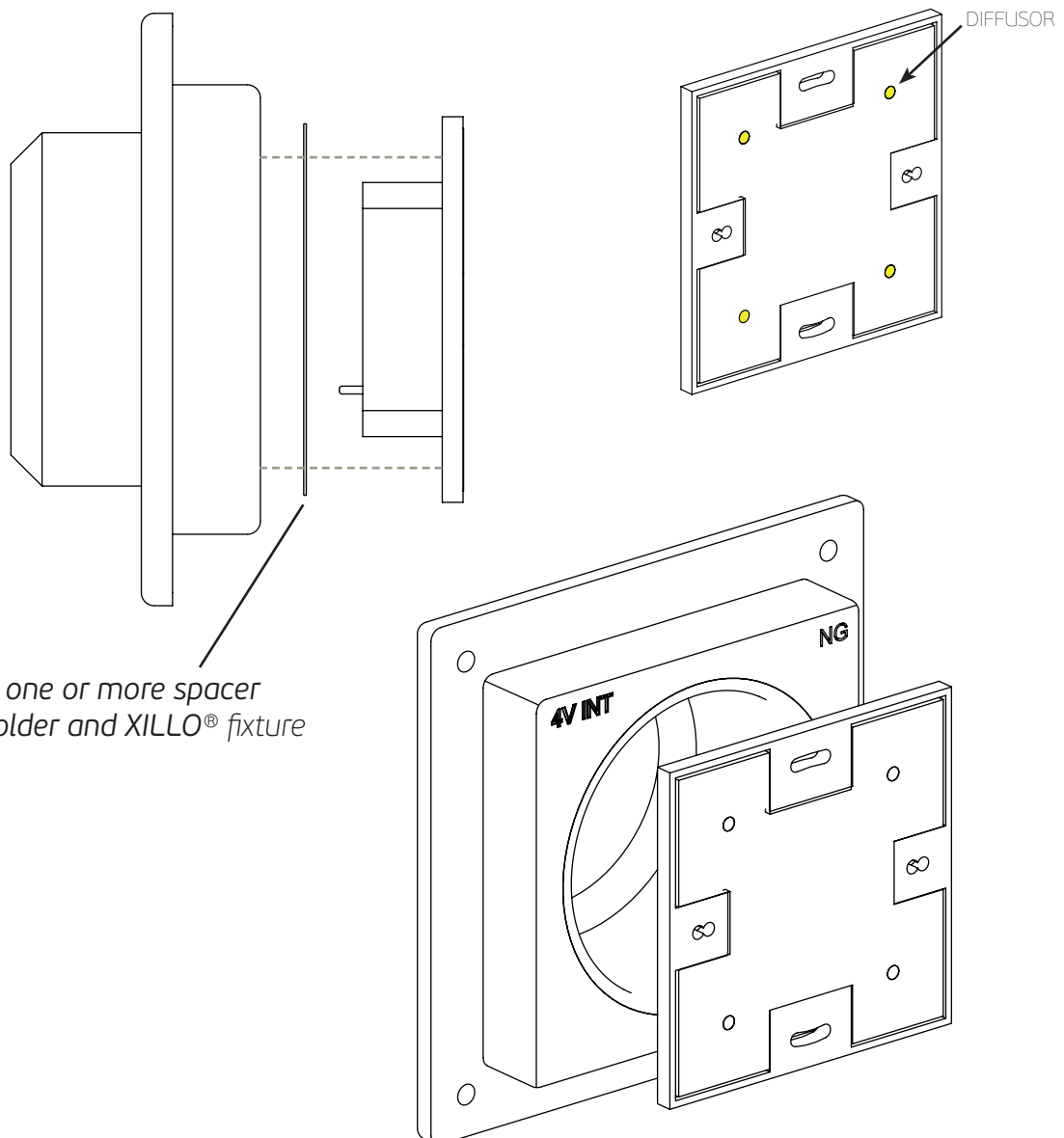


INSTALLATION

STEP 4: CONNECT ELECTRONICS

When the glue has dried completely, you can unscrew the four bolts of the XILLO® fixture plate.

- 1. Remove the yellow protecting cap of the diffusers, so after removing you see only the white part*
- 2. Connect power to the BCU and press the PCB on top of it (LED's will now light)*
- 3. Reassemble on the XILLO® insert, arrow pointed upwards*



NOTE: when making use of one or more spacers, make sure to peel off the blue/transparant protection foil of the spacer

INSTALLATION

STEP 5: END ASSEMBLY

Install STEP 4 on the glued XILLO® fixture plate. Tighten the nuts, but be careful not to over tighten because the material at the front of the wall/panel can break due to excessive pressure.

